

SUBSTITUTE ABSTRACT

A track system is made by setting a longitudinally extending row of concrete high-pressure injection piles in grown soil and then positioning atop the piles a succession of sleeper frames each including a pair of longitudinally extending rigid concrete beams held together transversely by a rigid steel structure. A longitudinally extending body of concrete is then cast between the beams around the steel frame. Finally longitudinally extending rails are fastened atop the beams.